

## EMRP

European Metrology Research Programme  
Programme of EURAMET

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## LNE

Le progrès, une passion à partager

**EURAMET**  
European Association of National Metrology Institutes

# & Mesures & Références

*Clés de la* **COMPÉTITIVITÉ**  
*et d'un* **MONDE PLUS SÛR**

# IND03 HighPRES High pressure metrology for industrial applications.

WP1 - Task 1.1.1 elasto-plastic strain

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1. Presentation
2. What is Plasticity ?
3. Plasticity criteria
4. Analytical model
5. Numerical study
6. Conclusion



JRP IND03 = Study of Standard pressure 1,6 GPa ⇒  
Plasticity

Generally, Metrology = Plastic Domains

⇒ No experience of LNE in this application field

**Finite element software = Black box**

**Incorrect settings = Bad results**

⇒ Methodology to validate the results

**Comparison FEM with analytical solutions**

project mi oct. 2011, 1st results end dec. 2011



# What is Plasticity ?

The mechanical properties of materials are determined from simple tensile tests on specimens.

3 domains :

- ▶ Elastic (0→a) linear

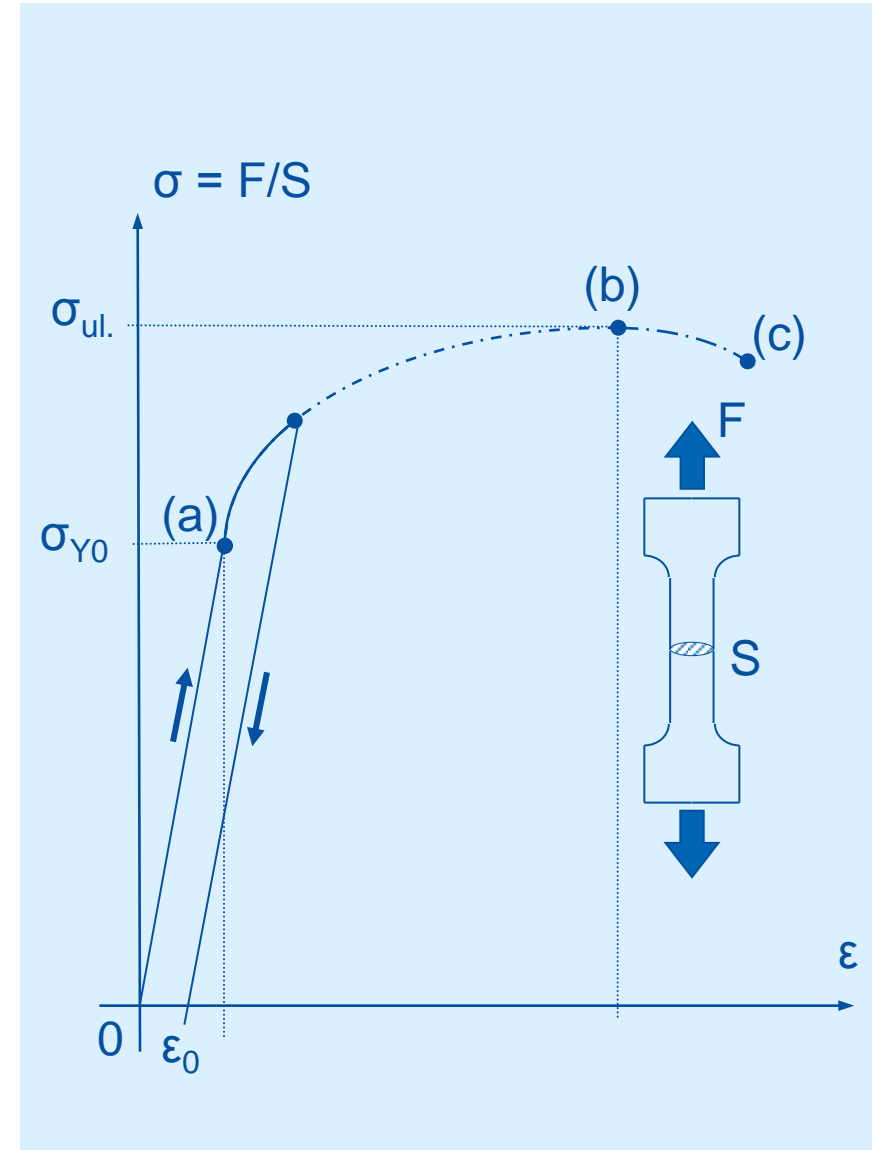
$$\sigma_I = E \cdot \varepsilon_I$$

$$\varepsilon_{II} = -\nu \cdot \varepsilon_I$$

- ▶ Plastic (a→b)
- ▶ Damage (b→c)

And finally

- ▶ Rupture (c)



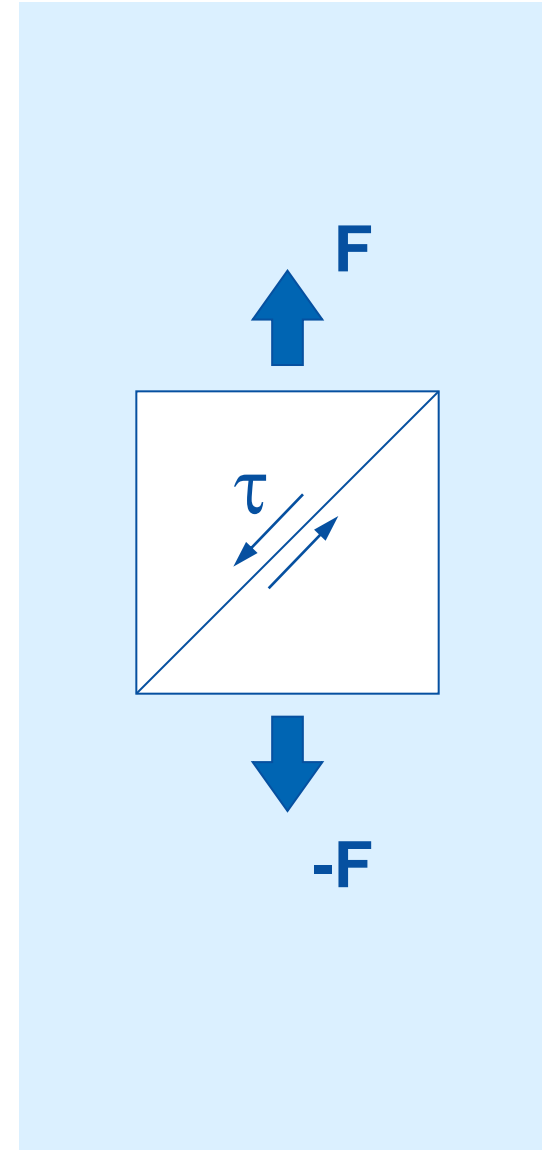
uniaxial tensile loading = plastic deformation by shearing

Tresca yield criterion (maximum shear stress criterion)

$$| \sigma_r - \sigma_\theta | = \sigma_{Y0}$$

if  $| \sigma_r - \sigma_\theta | < \sigma_{Y0}$  = elastic domain

if  $| \sigma_r - \sigma_\theta | > \sigma_{Y0}$  = plastic domain

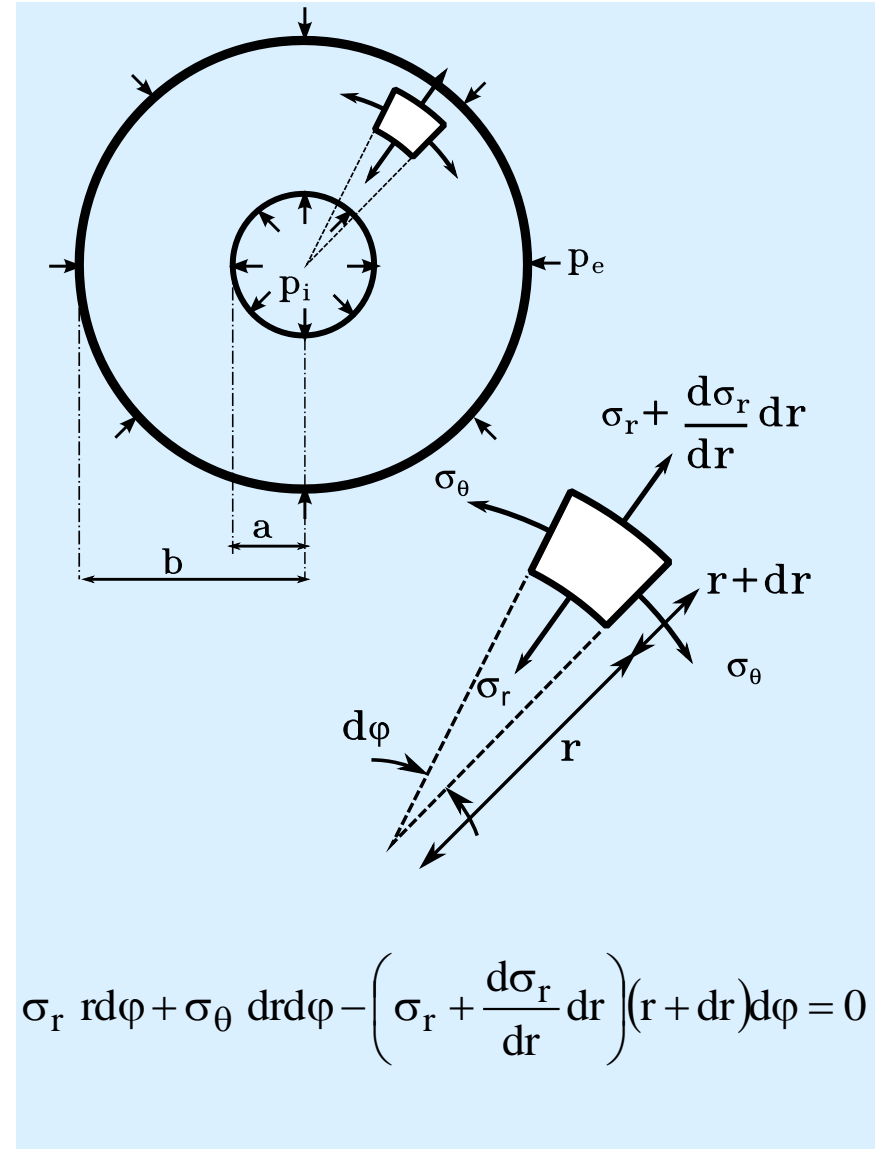




# Analytical model

Equilibrium equation :

$$\sigma_{\theta} - \sigma_r - r \frac{d\sigma_r}{dr} = 0$$



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From the equilibrium equation, Hooke's law and the compatibility condition, we find the following equation :

$$\frac{d}{dr}(\sigma_{\theta} - \sigma_r) + 2 \frac{\sigma_{\theta} - \sigma_r}{r} = 0$$

Whose general solution is :

$$\sigma_r = A - \frac{B}{r^2} \quad , \quad \sigma_{\theta} = A + \frac{B}{r^2}$$

$$\text{Hooke's law : } \begin{cases} \varepsilon_r = \frac{1}{E} [\sigma_r - \nu(\sigma_{\theta} + \sigma_z)] \\ \varepsilon_{\theta} = \frac{1}{E} [\sigma_{\theta} - \nu(\sigma_r + \sigma_z)] \\ \varepsilon_z = \frac{1}{E} [\sigma_z - \nu(\sigma_r + \sigma_{\theta})] \end{cases}$$

$$\text{Radial strain : } \quad \varepsilon_r = du/dr$$

$$\text{tangential strain : } \quad \varepsilon_{\theta} = u/r$$

$$\text{Compatibility condition : } \quad \varepsilon_r = \frac{d}{dr}(r\varepsilon_{\theta})$$





Equilibrium equation :  $\sigma_\theta - \sigma_r - r \frac{d\sigma_r}{dr} = 0$

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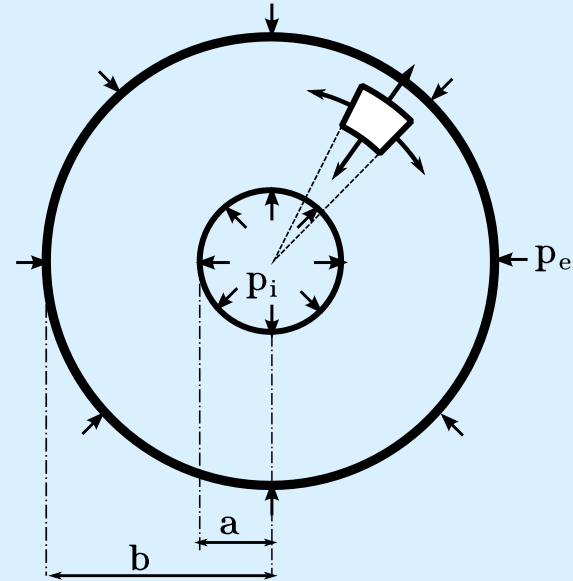
Whose general solution is :

$$\sigma_r = A - \frac{B}{r^2} \quad , \quad \sigma_\theta = A + \frac{B}{r^2}$$

Radial and tangential stress :

$$\sigma_r = -\frac{p}{(b/a)^2 - 1} \left[ \frac{b^2}{r^2} - 1 \right]$$

$$\sigma_\theta = \frac{p}{(b/a)^2 - 1} \left[ \frac{b^2}{r^2} + 1 \right]$$



Degrees of freedom :

$$\sigma_r|_{r=a} = -p \quad \text{et} \quad \sigma_r|_{r=b} = 0$$

Constraints A et B :

$$A = \frac{p}{(b/a)^2 - 1}$$

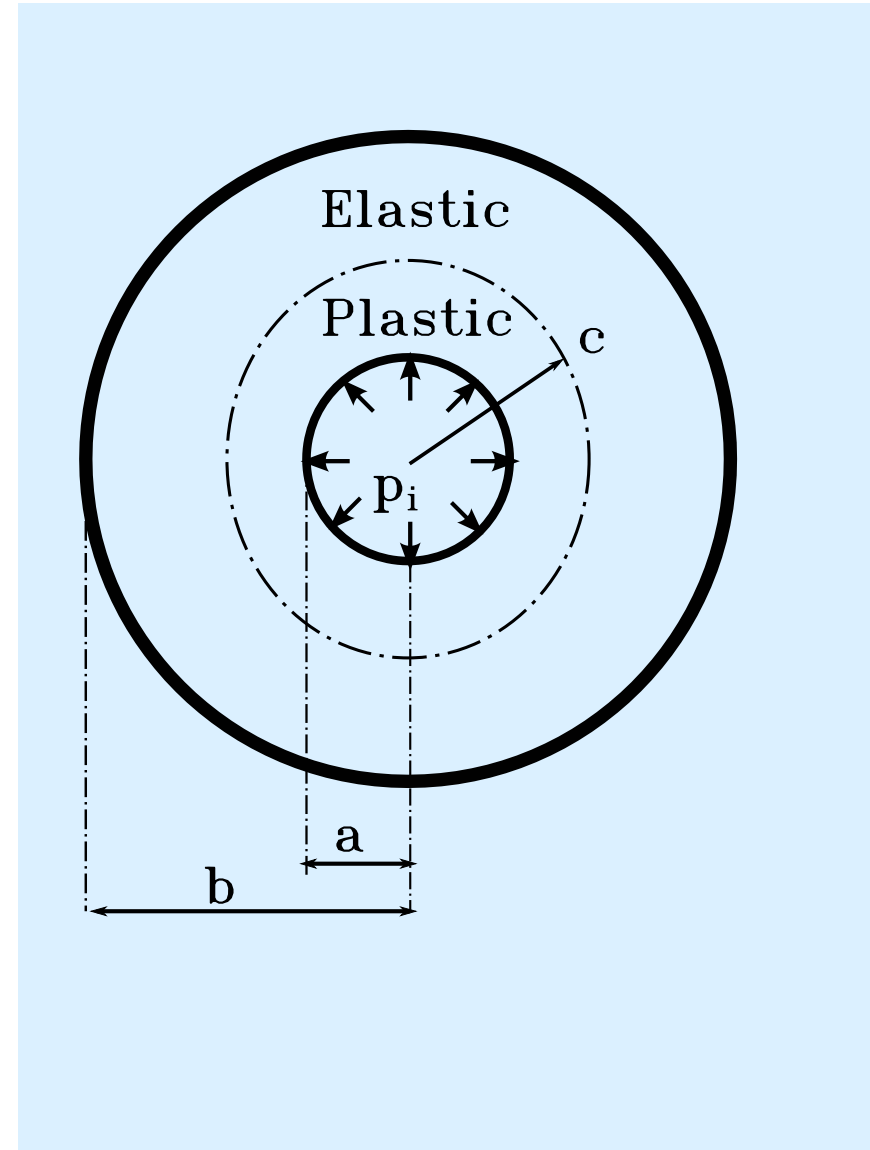
$$B = \frac{pb^2}{(b/a)^2 - 1}$$

$$\sigma_r = -\frac{p}{(b/a)^2 - 1} \left[ \frac{b^2}{r^2} - 1 \right]$$
$$\sigma_\theta = \frac{p}{(b/a)^2 - 1} \left[ \frac{b^2}{r^2} + 1 \right]$$

+ Tresca criterion :  $\sigma_\theta - \sigma_r = 2k$

= minimal pressure of plasticity

$$P_E = k \left( 1 - \frac{a^2}{b^2} \right)$$



- Elastic domain for  $r > c$

$$\sigma_r = -\frac{p_c}{(b/c)^2 - 1} \left[ \frac{b^2}{r^2} - 1 \right]$$

$$\sigma_\theta = \frac{p_c}{(b/c)^2 - 1} \left[ \frac{b^2}{r^2} + 1 \right]$$

- for  $r = c$ , limit between elastic and plastic domains  
cisaillement maximum  $\Rightarrow$  Tresca criterion,  $\sigma_\theta - \sigma_r = 2k$

for  $r = c$ ,

$$p_c = k \left( 1 - \frac{c^2}{b^2} \right)$$

- Plastic domain for  $r < c$

$$\sigma_r = -k \left[ 1 - \frac{c^2}{b^2} + \ln \left( \frac{c}{r} \right)^2 \right]$$

$$\sigma_\theta = k \left[ 1 + \frac{c^2}{b^2} - \ln \left( \frac{c}{r} \right)^2 \right]$$

Equilibrium equation  $\sigma_\theta - \sigma_r - r \frac{d\sigma_r}{dr} = 0$

$$\frac{d\sigma_r}{dr} = \frac{2k}{r}$$

Solution  $\sigma_r = 2k \ln r + C$

Degrees of freedom  $\sigma_r|_{r=a} = -p$

$$C = -p - 2k \ln a$$

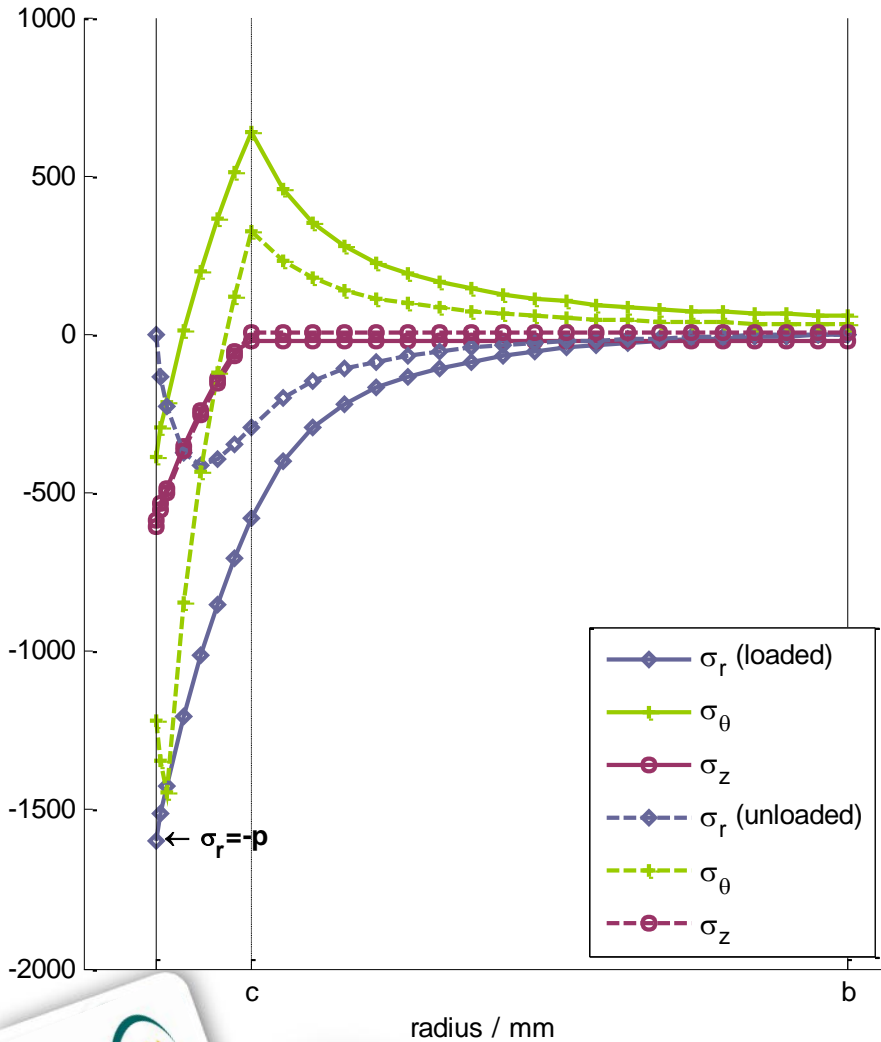
$$\sigma_r = -p + k \ln \left( \frac{r}{a} \right)^2$$

Continuity on  $c$ :  $\sigma_r|_{r=c} = -p_c$

$$p = k \left[ 1 - \frac{c^2}{b^2} + \ln \left( \frac{c}{a} \right)^2 \right]$$

Allows to determine the radius  $c$ .





plastic

$$\sigma_r = -k \left[ 1 - \frac{c^2}{b^2} + \ln \left( \frac{c^2}{r^2} \right) \right]$$

$$\sigma_\theta = k \left[ 1 + \frac{c^2}{b^2} - \ln \left( \frac{c^2}{r^2} \right) \right]$$

$$\sigma_r = -k \left[ \frac{p^2}{p_E^2} \left( 1 - \frac{a^2}{r^2} \right) + \ln \frac{r^2}{a^2} \right]$$

$$\sigma_\theta = -k \left[ \frac{p}{p_E} \left( 1 + \frac{a^2}{r^2} \right) + \ln \frac{r^2}{a^2} - 2 \right]$$

elastic

$$\sigma_r = -k \left[ \frac{c^2}{r^2} - \frac{c^2}{b^2} \right]$$

$$\sigma_\theta = k \left[ \frac{c^2}{r^2} + \frac{c^2}{b^2} \right]$$

$$\sigma_r = -k \left( \frac{c^2}{a^2} - \frac{p}{p_E} \right) \left( \frac{a^2}{r^2} - \frac{a^2}{b^2} \right)$$

$$\sigma_\theta = k \left( \frac{c^2}{a^2} - \frac{p}{p_E} \right) \left( \frac{a^2}{r^2} + \frac{a^2}{b^2} \right)$$

$$\sigma_z = \frac{\sigma_r + \sigma_\theta}{2}$$

$$k = \frac{\sigma_{Y0}}{\sqrt{3}}$$

$$p = k \left[ 1 - \frac{c^2}{b^2} + \log \left( \frac{c}{a} \right)^2 \right]$$

$$P_E = k \frac{1 - (a/b)^2}{\sqrt{1 + \frac{1}{3}(1 - 2\nu)^2(a/b)^4}}$$



Matlab + SdTools : No calculation of plasticity

⇒ Purchasing the software ANSYS

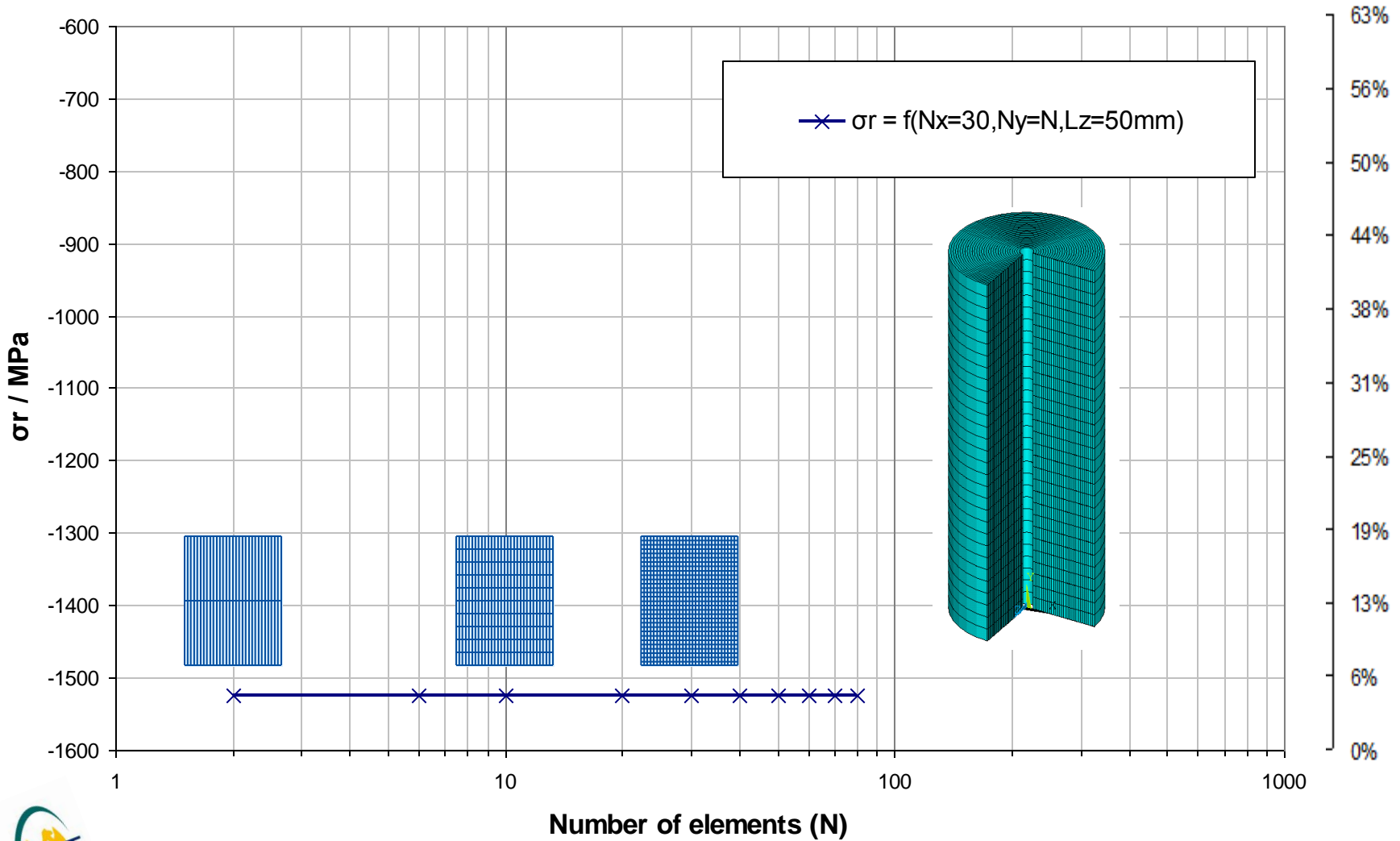
Workbench (graphical programmation)

Classic (APDL programmation \*)

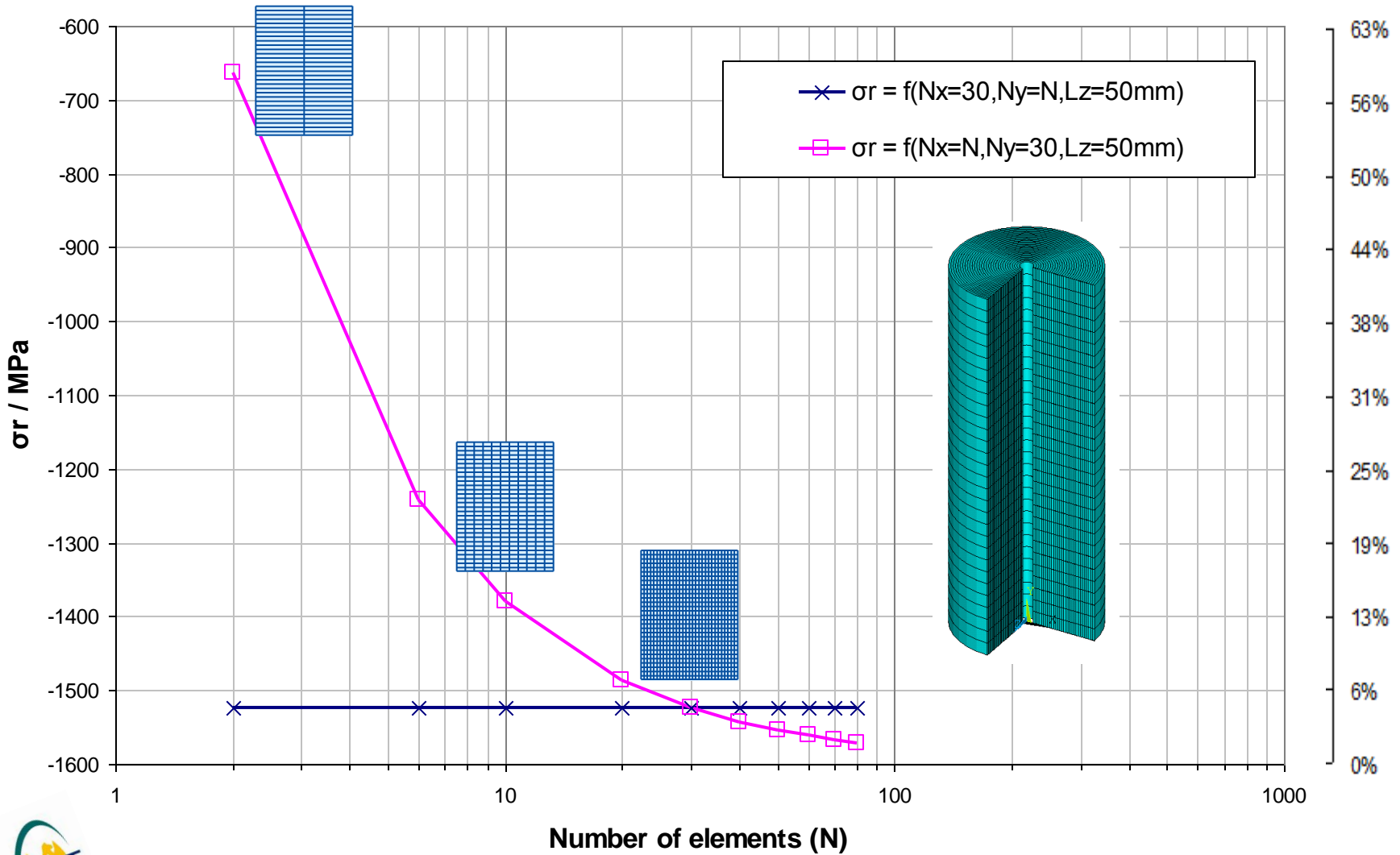
Allows parametric study on meshing, on typology of elements, ...

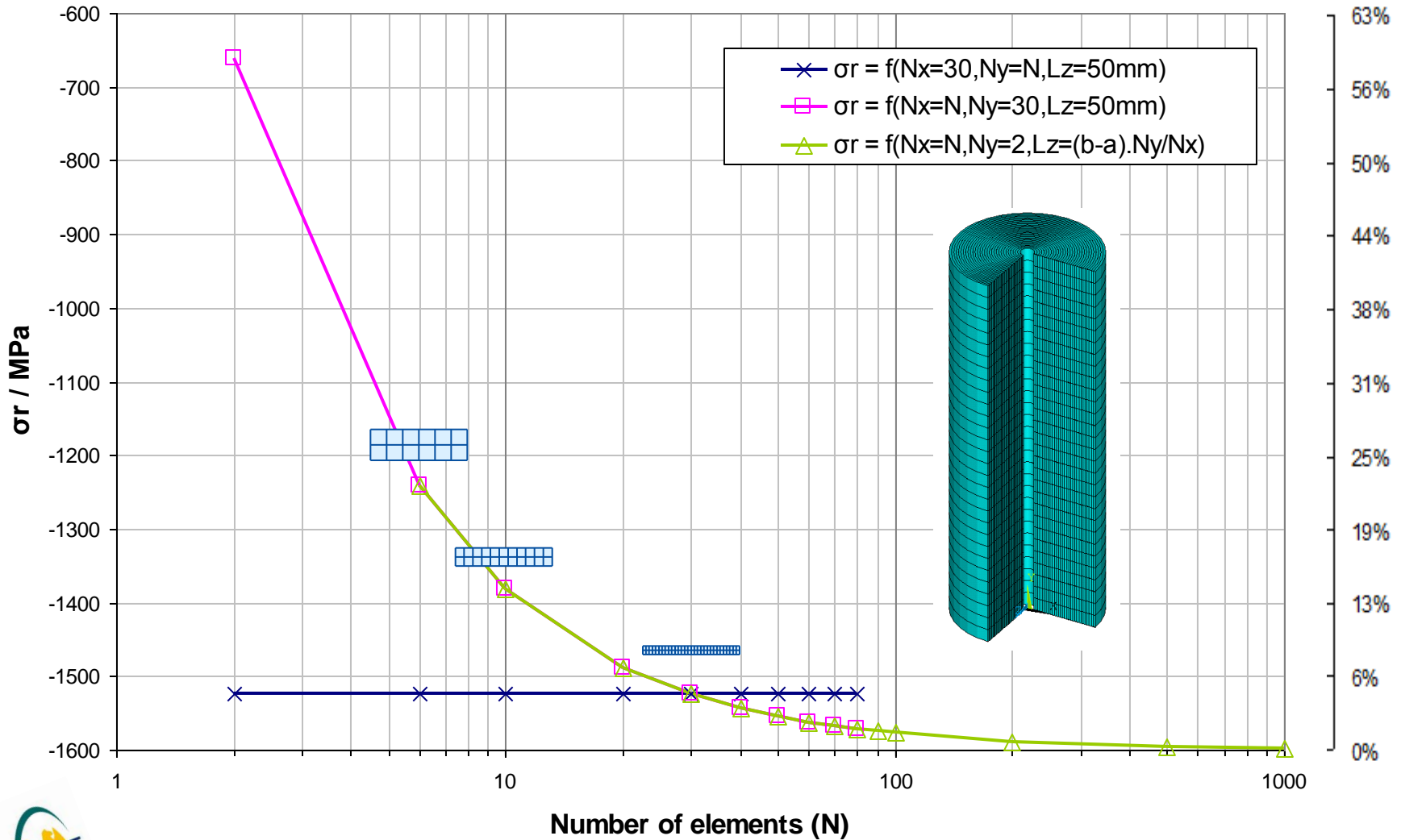
\* APDL : Ansys Parametric Design Language

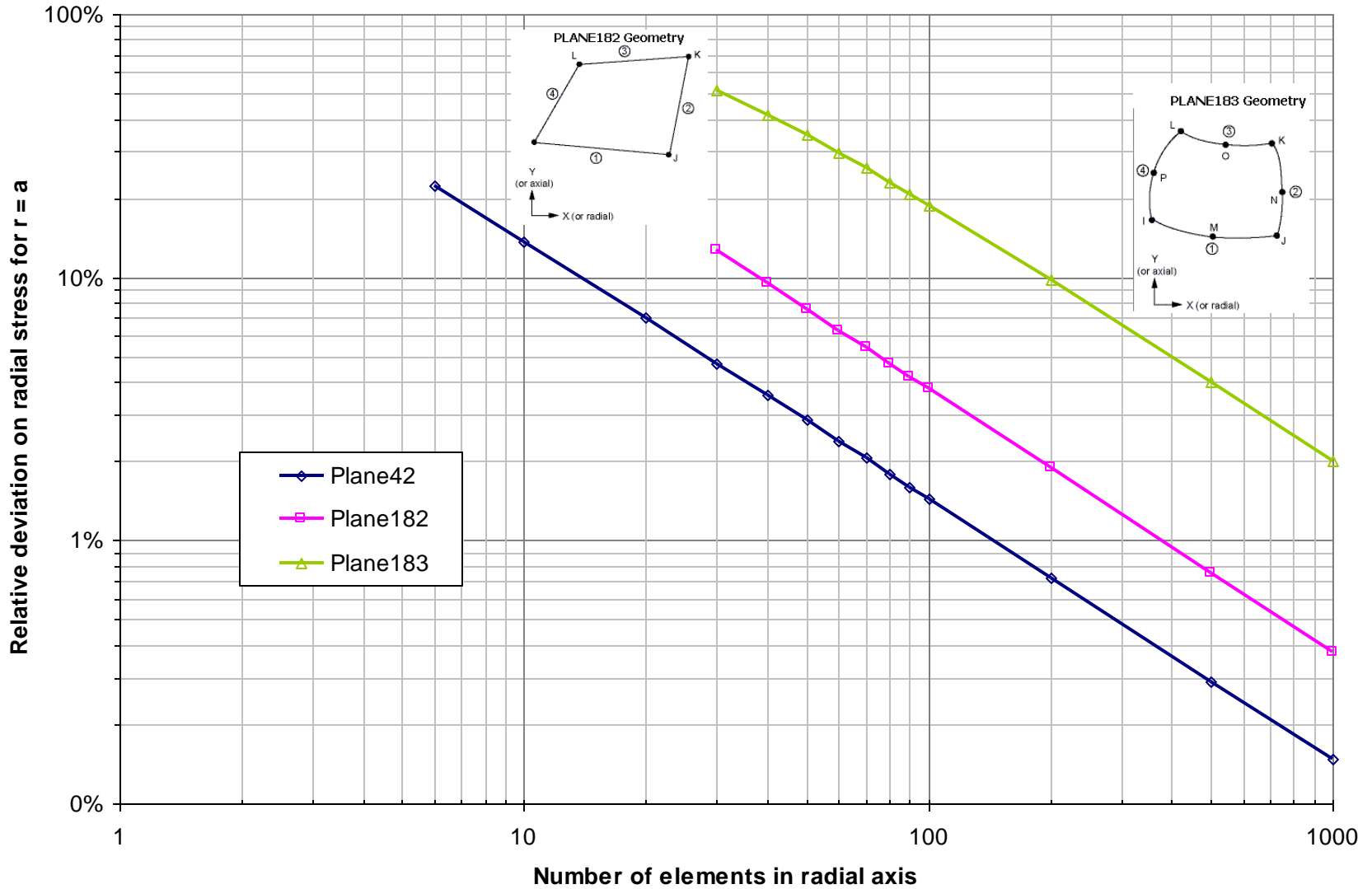


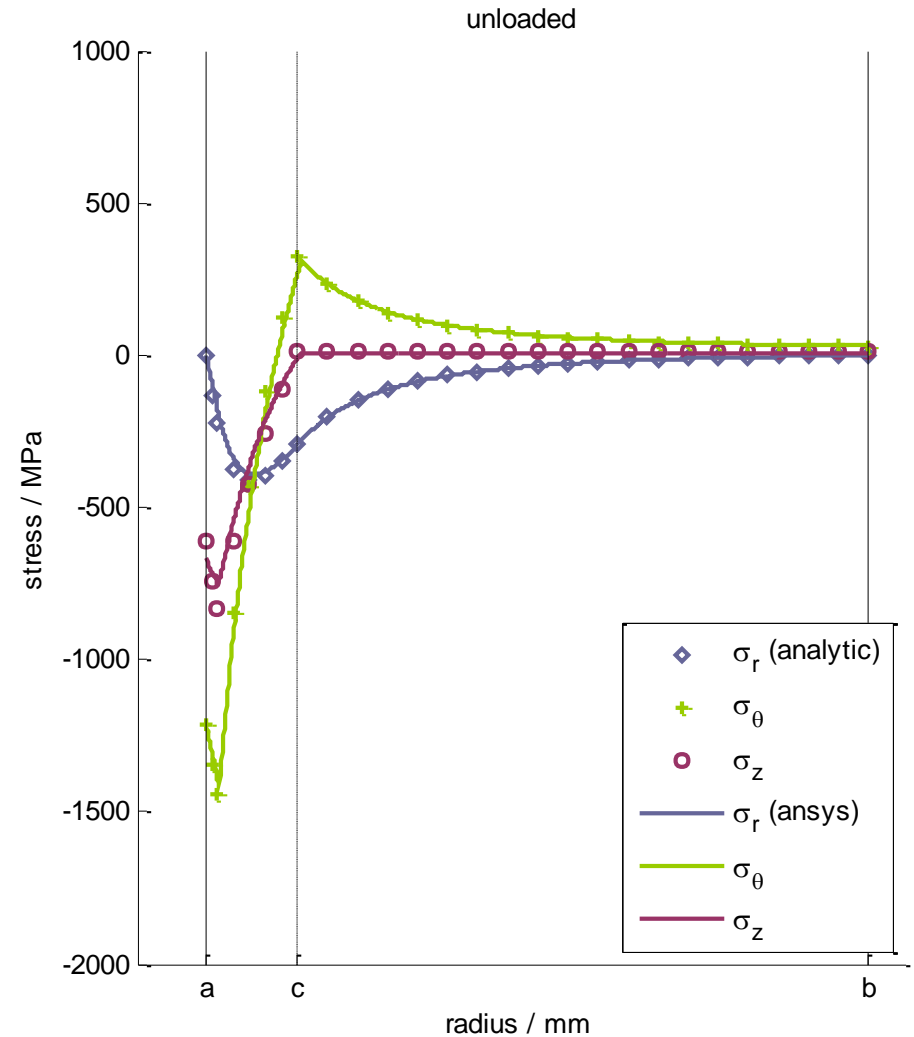
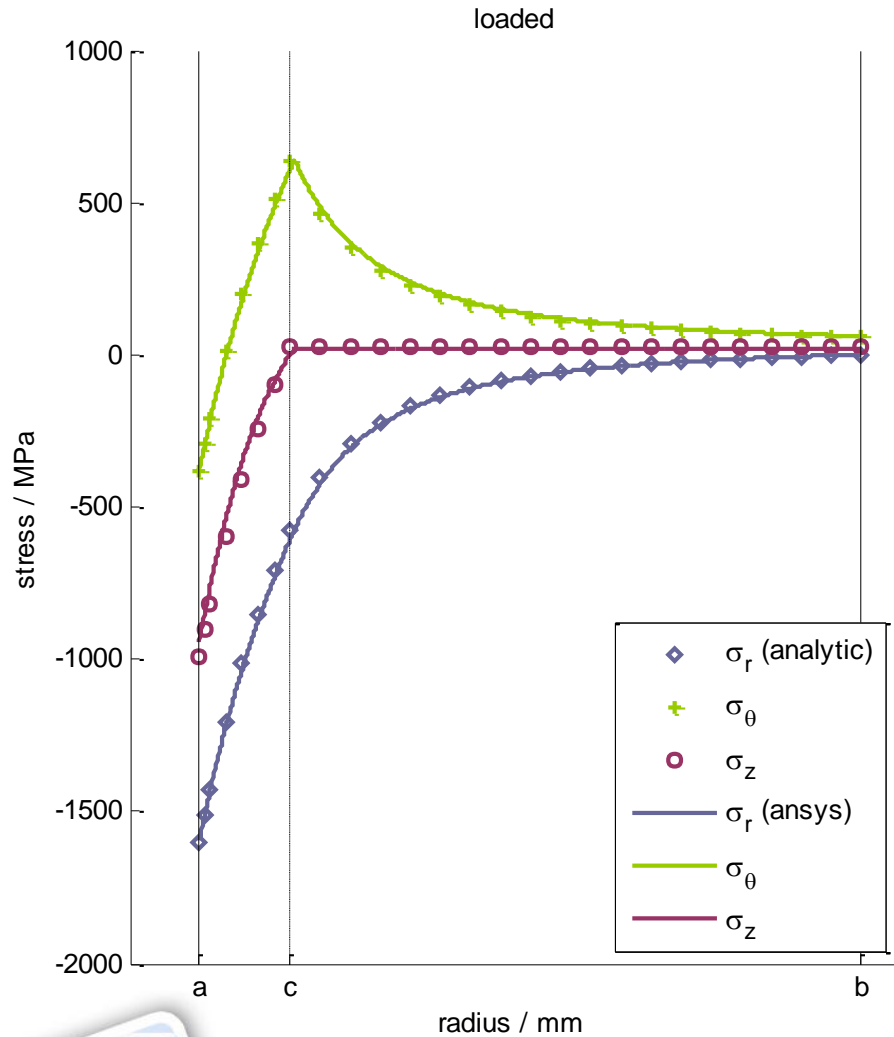








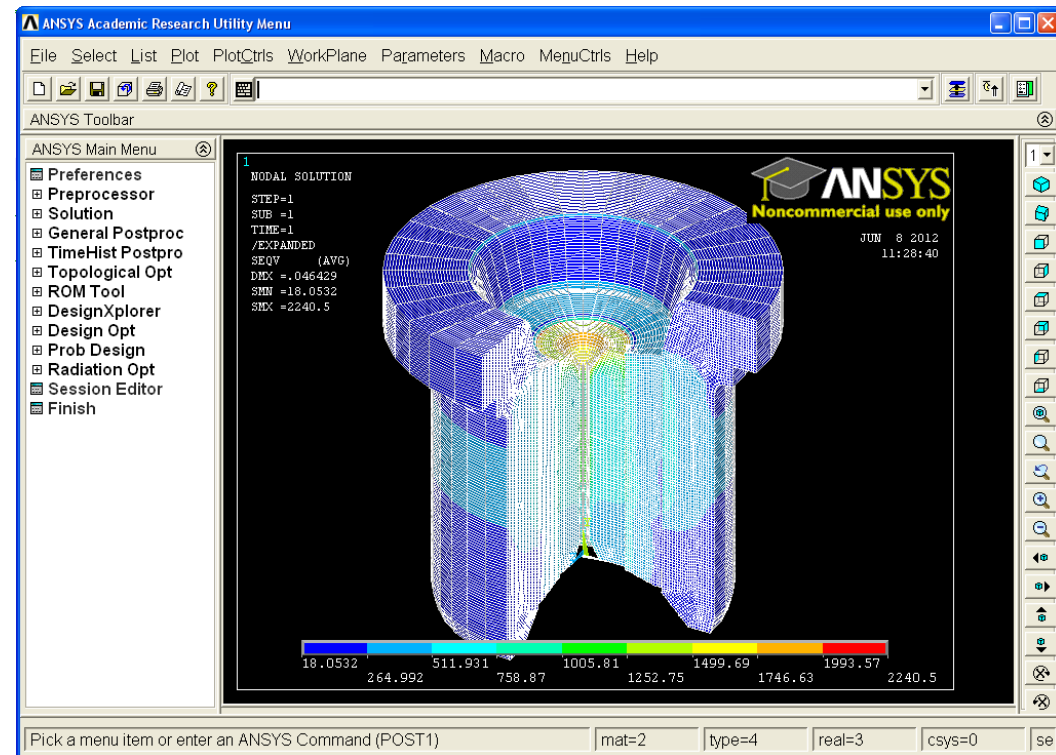




# Conclusion

- ✓ No influence of the mesh density on the vertical axis.
- ✓ Refine the mesh along the radial axis emphasizing the edges
- ✓ Preferred elements type PLANE42

This information will be useful to study more complex problems. Like stress analysis of high pressure piston-cylinder amplifier (Task 1.2)



**Thank you for your attention.**

